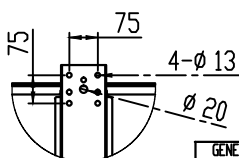
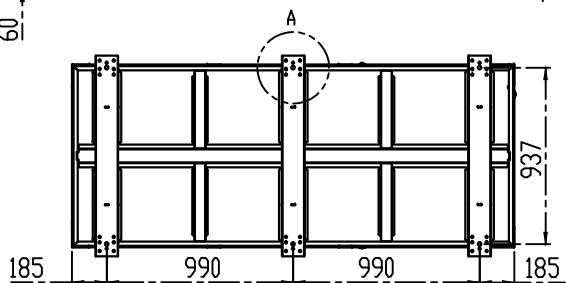
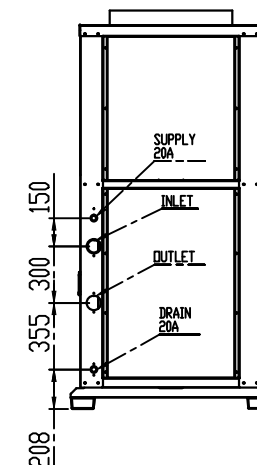
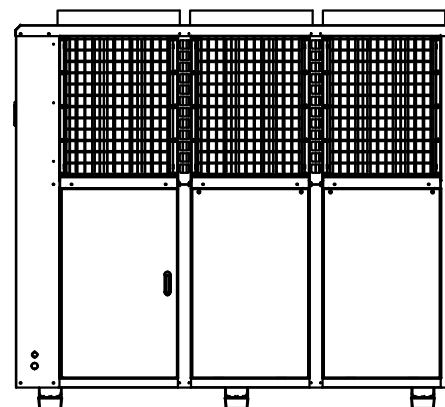
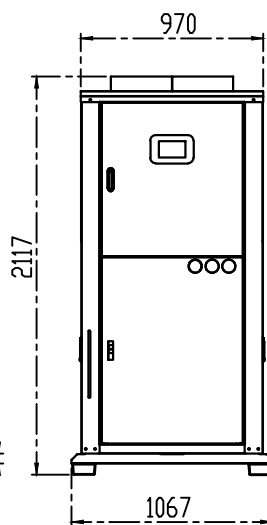
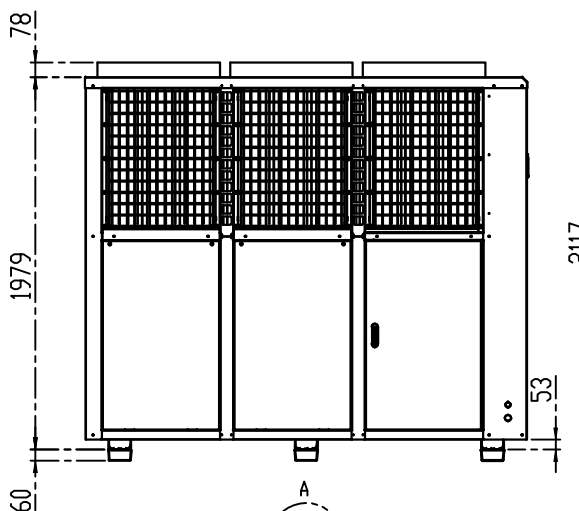
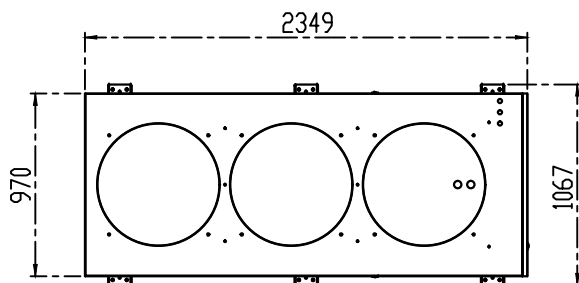
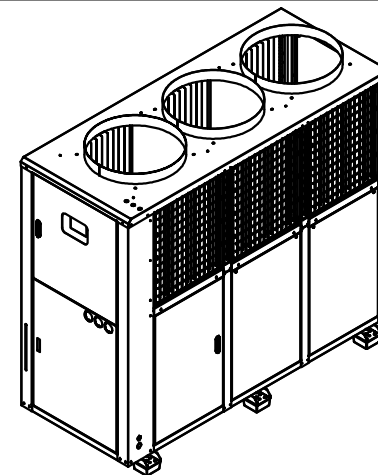


DMB200-TOTAL-ASSY  
SURFACE FINISH

# NOTE

1. 지정색 도장할 것.
2. 도시하고 지시없는 라운드 R3.
3. 날카로운 모서리 및 버어 제거할 것.
4. R100 최소로 할 것.
5. 각 연결부 용접할 것.
6. 용접 후 사출할 것.



2:25

GENERAL TOLERANCE (MACHINING)				UNSPECIFIED CHAMFERS		C0.5	APPROVE		TITLE		DMB-200 ???		Q'TY	1EA
LIMITS	MINUT	NOR	UNSPECIFIED	R1	CHECKED	J.H.MOON	ASS'Y	DMB-200 ASSY		SCALE		1:50		
OVER - TO	ENESS	MAL	RADII					---		---		W.T 318.60kg		
0.5 ~ 6	± 0.05	± 0.1	HEAT TREATMENT					MODEL		MAT.		---		
6 ~ 30	± 0.1	± 0.2	STRESS					---		DRGNO A3		DMB200-TOTAL-ASSY		
30 ~ 120	± 0.15	± 0.3	HEAT TREATMENT					PROJECT NAME		---		DAEIL DAEIL CO., LTD		
120 ~ 315	± 0.2	± 0.5	PRETREATMENT	DRAWN	J.H.MOON	CHILLER		DAEIL DAEIL CO., LTD						
315 ~ 1000	± 0.3	± 0.8	METHOD			DATE		2017-07-07						
1000 ~ 2000	± 0.5	± 1.2	SURFACE TREATMENT			PAINT		DATE						
2000 ~ 4000	± 0.8	± 2.0												

A3 (297X420)