

외형도

DRG NO. DMB-N050-TOTAL_ASSY

SURFACE FINISH

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A

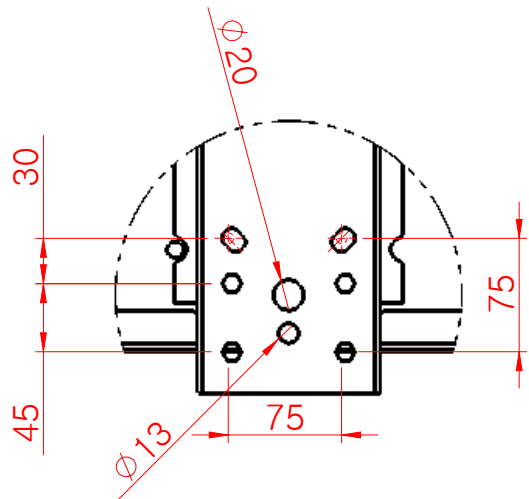
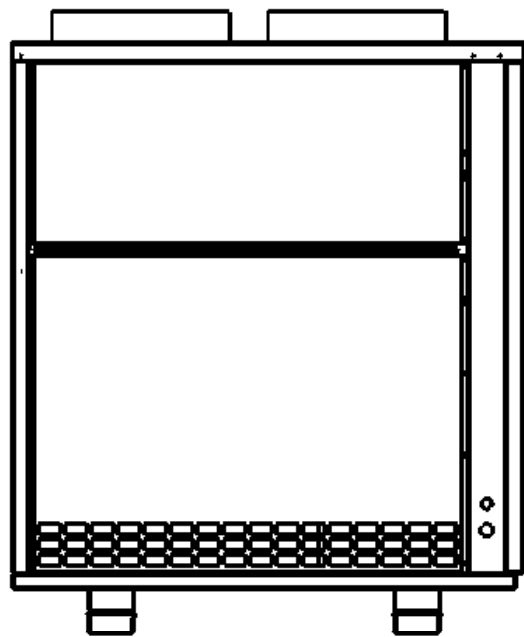
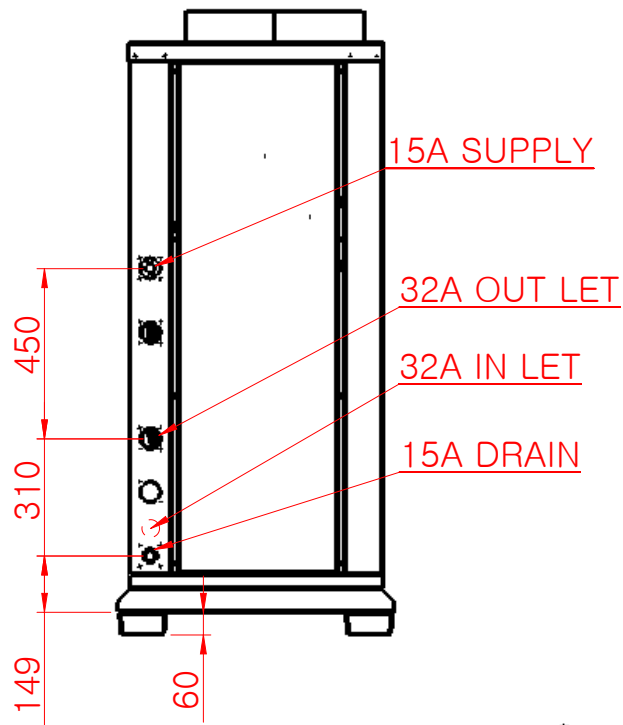
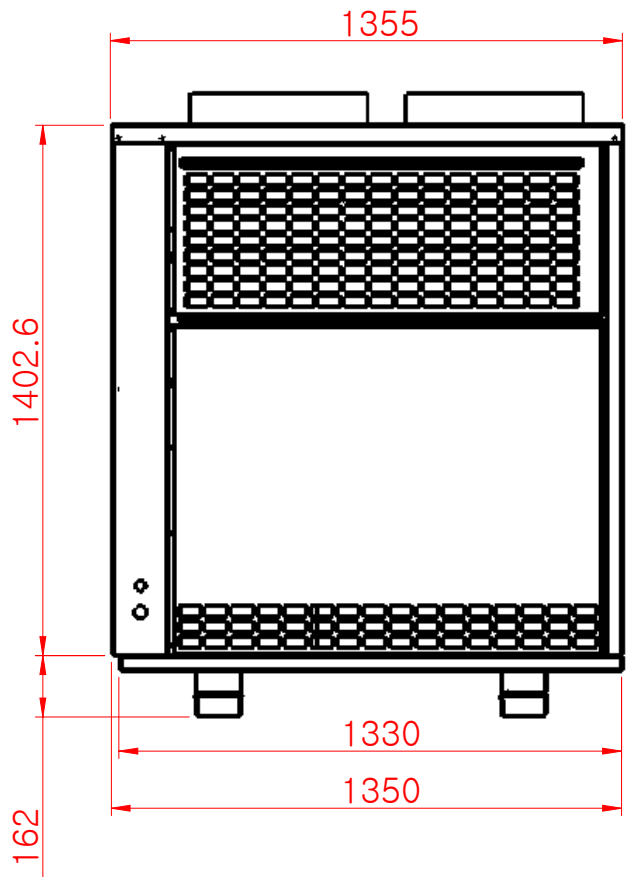
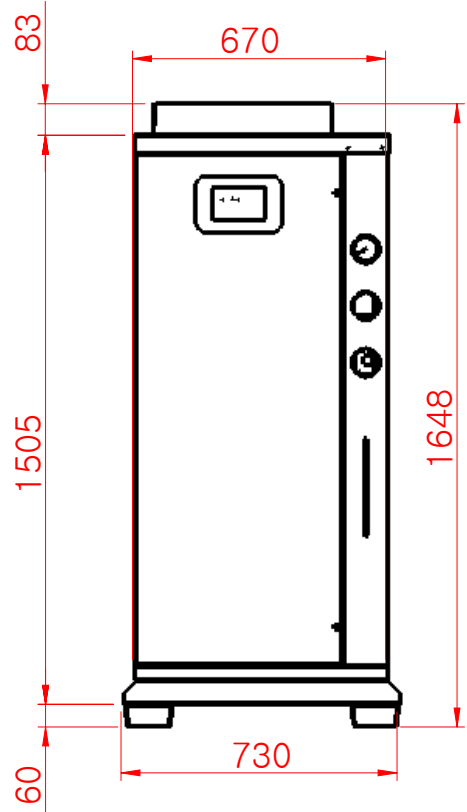
B

C

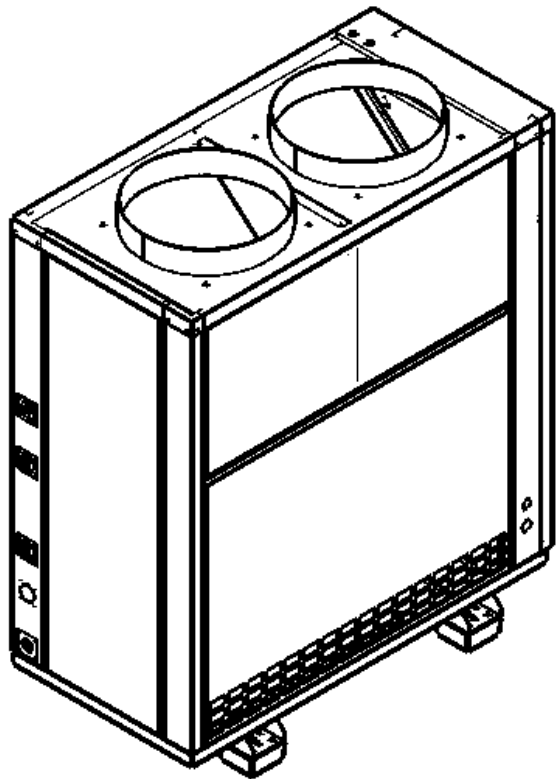
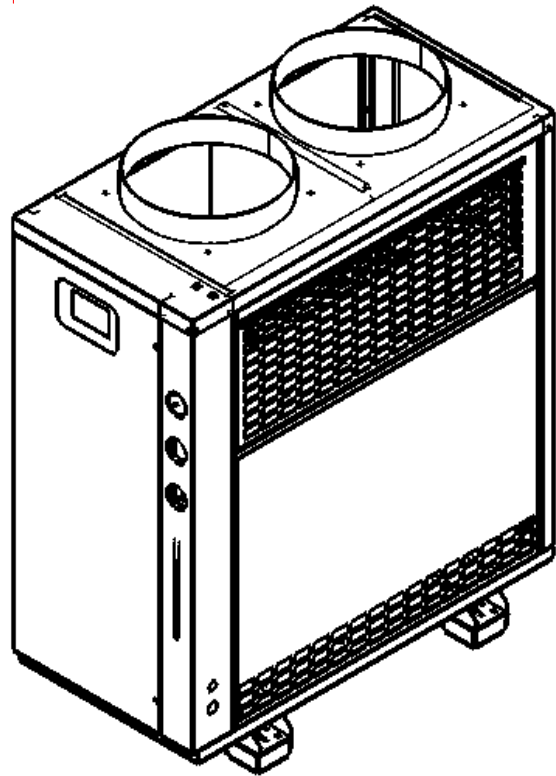
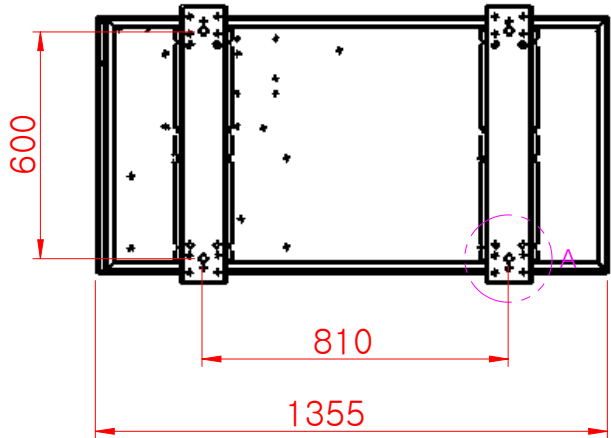
D

E

F



상세 A
축척 1 : 5



NOTE

- 지정색 도장할 것.
- 도시하고 지시없는 라운드 R3.
- 날카로운 모서리 및 버어 제거할 것.
- 밴딩R은 최소로 할 것.
- 각 연결부 용접할 것.
- 용접후 사상할 것.

	△ x						
	△ x						
	△ x						
SUFFIX	MARK	SUBJECT	ENC NO.	DATE	DRAWN	CHECKED	APPROVE

GENERAL TOLERANCE (MACHINING)			UNSPECIFIED CHAMFERS		C0.5	APPROVE	TITLE		DMB N050		Q'TY	1EA
LIMITS	MINUT	NOR	UNSPECIFIED RADII		R1	CHECKED	ASS'Y		ASSY		SCALE	1:20
OVER ~ TO	ENESS	MAL	HEAT TREATMENT HARDNESS			DESIGNED	J.H.MOON		MODEL	MAT.	W.T212.32kgF	
0.5 ~ 6	±0.05	±0.1	HEAT TREATMENT METHOD			DRAWN	J.H.MOON		PROJECT NAME	DRG NO. DMB-N050-TOTAL_ASSY-외형도		
6 ~ 30	±0.1	±0.2	SURFACE TREATMENT		PAINT	DATE	2020-02-20		CHILLER			
30 ~ 120	±0.15	±0.3										
120 ~ 315	±0.2	±0.5										
315 ~ 1000	±0.3	±0.8										
1000 ~ 2000	±0.5	±1.2										
2000 ~ 4000	±0.8	±2.0										