



- NOTE
- 지정색 도장할 것.
 - 도시하고 지시없는 라운드 R3.
 - 날카로운 모서리 및 버어 제거할 것.
 - 밴딩R은 최소로 할 것.
 - 각 연결부 용접할 것.
 - 용접후 사상할 것.

GENERAL TOLERANCE (MACHINING)			UNSPECIFIED CHAMFERS		C0.5	APPROVE	TITLE		DMB 020/030		Q'TY	1EA
LIMITS	MINUT	NOR	UNSPECIFIED RADII		R1	CHECKED	ASS'Y		외형도		SCALE	1:20
OVER ~ TO	ENESS	MAL	HEAT TREATMENT HARDNESS	DESIGNED	J.H.MOON	MODEL	MAT.	---	W.T	176.48kgF	PROJECT NAME	
0.5 ~ 6	±0.05	±0.1										
6 ~ 30	±0.1	±0.2	HEAT TREATMENT METHOD	DRAWN	J.H.MOON	---	---	---	---	---	DATE	2021-08-11
30 ~ 120	±0.15	±0.3										
120 ~ 315	±0.2	±0.5	SURFACE TREATMENT	PAINT	DATE	2021-08-11	CHILLER	DAEIL	DAEIL CO., LTD	DMB-N020-030-TOTAL ASSY-01	A3	
315 ~ 1000	±0.3	±0.8										
1000 ~ 2000	±0.5	±1.2										
2000 ~ 4000	±0.8	±2.0										